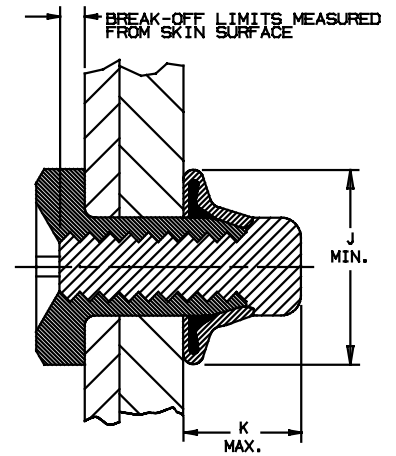
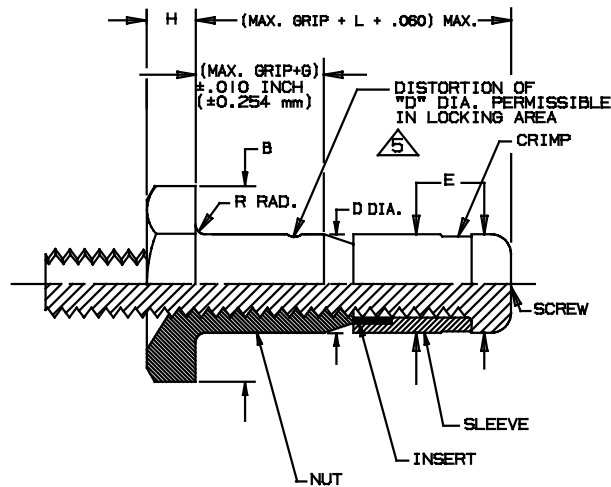
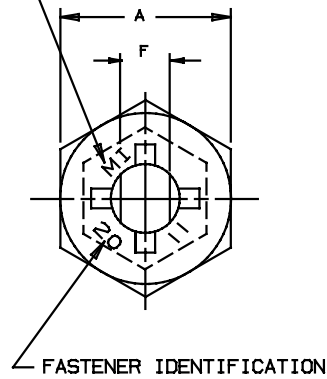


Printed copies are for reference only.

MANUFACTURERS IDENTIFICATION
 MONOGRAM = "MI"



TYPICAL INSTALLATION

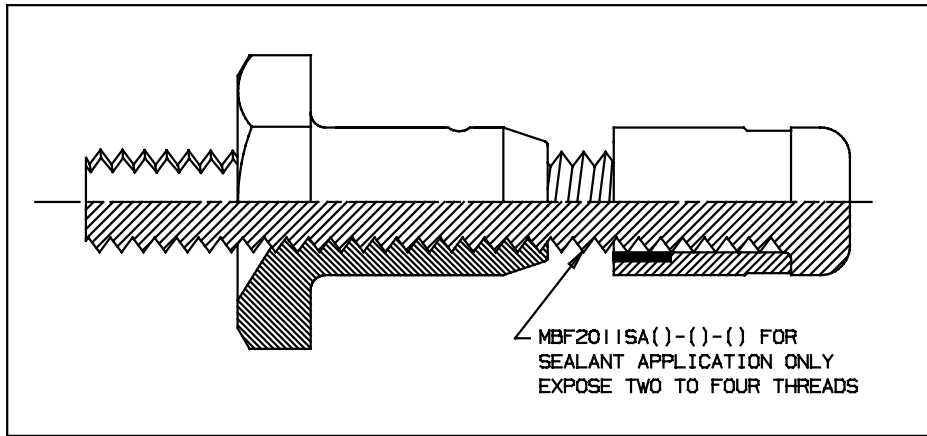


TABLE I

PART NUMBER	A		B MIN.		D DIA.		E DIA. MAX.		F WRENCH FLATS		G REF.		H		L REF.		R RAD. MAX.	
	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm
MBF2011-5-()	.250 .244	6,35 6,20	.272	6,91	.1640 .1625	4,166 4,127	.1640	4,166	.085 .080	2,16 2,03	.017	0,43	.076 .069	1,930 1,753	.45	11,4	.030	0,76
MBF2011-6-()	.312 .305	7,92 7,75	.340	8,64	.1985 .1970	5,042 5,000	.1985	5,042	.113 .108	2,87 2,74	.027	0,68	.080 .073	2,032 1,845	.56	14,2	.030	0,76
MBF2011-7-()	.343 .336	8,71 8,53	.375	9,52	.2275 .2260	5,779 5,740	.2275	5,778	.121 .116	3,07 2,95	.035	0,89	.080 .073	2,032 1,845	.65	16,5	.030	0,76
MBF2011-8-()	.375 .367	9,52 9,32	.409	10,39	.2595 .2580	6,592 6,553	.2595	6,591	.135 .130	3,43 3,30	.055	1,40	.090 .083	2,286 2,108	.69	17,5	.030	0,76
MBF2011-9-()	.406 .398	10,31 10,11	.444	11,28	.2895 .2880	7,354 7,315	.2895	7,353	.152 .147	3,86 3,73	.065	1,65	.090 .083	2,286 2,108	.81	20,6	.030	0,76
MBF2011-10-()	.437 .429	11,10 10,90	.479	12,17	.3110 .3095	7,900 7,861	.3110	7,899	.152 .147	3,86 3,73	.070	1,78	.112 .105	2,845 2,667	.89	22,6	.040	1,02
MBF2011-11-()	.468 .460	11,89 11,68	.513	13,03	.3433 .3418	8,720 8,681	.3433	8,720	.185 .180	4,70 4,57	.075	1,90	.112 .105	2,845 2,667	.94	23,9	.040	1,02
MBF2011-12-()	.500 .491	12,70 12,47	.548	13,92	.3740 .3725	9,500 9,461	.3740	9,500	.185 .180	4,70 4,57	.080	2,03	.133 .126	3,378 3,200	1.09	27,7	.040	1,02

U.S. PATENT NO. 3643544 AND 4967463
 EUROPEAN PATENT NO. 0152531

MONOGRAM
 CODE IDENT. NO.
 98524

APPROVED DATE
 04-26-82

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TITLE
 BLIND FASTENER REDUCED PROTRUDING HEX. HEAD
 FOR: ADVANCED COMPOSITE MATERIAL
 TITANIUM

STANDARD
 MBF 2011
 SHEET 1 OF 2

APPLICABLE SPECIFICATIONS:

PROCUREMENT SPECIFICATION:
INSTALLATION & INSPECTION SPECIFICATION
SPECIAL LUBE AND FINISH:
PART NUMBER ASSIGNMENT:

MBF 2000.
MBF 2001.
MBF 2002.
MBF 2004.

TABLE I (CONT)

PART NUMBER	MINIMUM AVAILABLE GRIP DASH NO.	INSTALLED DIMENSIONS								MECHANICAL PROPERTIES					
		RECOMMENDED HOLE SIZE		J DIA. MIN.		K MAX.		BREAK-OFF LIMITS		TENSILE STRUCTURAL FAILURE (MIN.)		DOUBLE SHEAR MIN.		LOCKING TORQUE MIN.	
		INCH	mm	INCH	mm	INCH	mm	INCH	mm	LBS.	N	LBS.	N	IN-LBS	Nm
MBF2011-5-(-)	-100	.168 .165	4.27 4.19	.250	6.35	.300	7.62	+.103 +.000	+2.62 +0.00	900	4000	3150	14010	1.0	0.113
MBF2011-6-(-)	-100	.202 .199	5.13 5.05	.300	7.62	.350	8.89	+.103 +.000	+2.62 +0.00	1400	6230	4600	20460	1.5	0.170
MBF2011-7-(-)	-100	.231 .228	5.88 5.79	.350	8.89	.400	10.16	+.103 +.000	+2.62 +0.00	1600	7120	6050	26910	2.0	0.226
MBF2011-8-(-)	-150	.263 .260	6.68 6.60	.400	10.16	.450	11.43	+.103 +.000	+2.62 +0.00	2100	9340	7900	35140	2.5	0.282
MBF2011-9-(-)	-150	.293 .290	7.44 7.37	.450	11.43	.500	12.70	+.103 +.000	+2.62 +0.00	2600	11565	9800	43590	3.0	0.339
MBF2011-10-(-)	-150	.315 .312	8.00 7.92	.475	12.06	.550	13.97	+.103 +.000	+2.62 +0.00	3600	16010	11350	50480	3.5	0.400
MBF2011-11-(-)	-150	.347 .344	8.81 8.74	.525	13.33	.575	14.60	+.103 +.000	+2.62 +0.00	4400	19570	13850	61600	4.0	0.452
MBF2011-12-(-)	-150	.378 .375	9.60 9.52	.575	14.60	.625	15.87	+.103 +.000	+2.62 +0.00	5000	22240	16450	73170	4.0	0.452

MATERIAL AND HEAT TREAT:

NUT: 6Al-4V TITANIUM PER MIL-T-9047 STA OR AMS4928 OR AMS4967 HEAT TREATED PER MIL-H-81200 TO 95 KSI SHEAR STRENGTH MINIMUM. MAXIMUM HYDROGEN CONTENT 125 PPM.
SCREW: A-286 PER AMS 5731, AMS 5732 OR AMS 5737 HEAT TREATED TO 175 KSI TENSILE MINIMUM.
SLEEVE: 304 STAINLESS STEEL PER AMS 5639, FULLY ANNEALED.
INSERT: ACETAL PER ASTM D4181.

TABLE II

FINISH: (-) NUT: KAL-GARD ANN-RO #1012 CONVERSION COATING OR PHOSPHATE FLOURIDE PER MONOGRAM SPECIFICATION PS741, MAY BE USED AT MANUFACTURER'S OPTION.

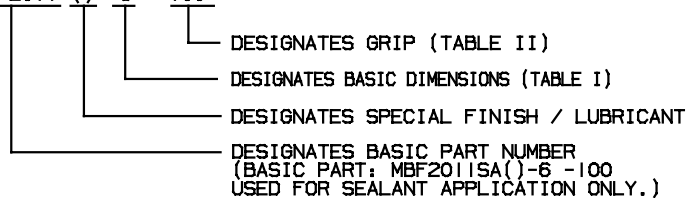
SLEEVE & SCREW: PASSIVATE PER ASTM A 967-96, KAL GARD ANN-RO #1013 CONVERSION COATING OPTIONAL.

INSERT: NONE.

LUBRICANTS: DRY FILM LUBE PER MIL-L-46010 TYPE I OR EVERLUBE #812 PER MIL-L-81329, PARAFFIN WAX, OR CETYL ALCOHOL PER MIL-L-87132.

GENERAL NOTES:

1.) EXAMPLE OF PART NUMBER:
MBF 2011 (-) - 6 - 100



2.) LOCKING FEATURE CONSISTS OF THREE (3) INDENTATIONS LOCATED 120° APART ON THE PERIPHERY OF THE NUT COMPONENT AND APPROXIMATELY .040" ABOVE INTERSECTION OF THE NUT NOSE ANGLE AND O.D.

3.) HIGH BREAK PARTS DENOTED BY AN "H" IN THE PART NUMBER AS FOLLOWS:

MBF 2011S-06-HB00

— DENOTES BREAK-OFF LIMITS RAISED .050" ABOVE VALUES IN TABLE I

4.) COMPOSI-LOK FASTENERS WITH SELECTED COMBINATIONS OF THE ABOVE LUBRICANTS AND FINISHES ARE SPECIALLY CODED AND MAY BE SUBSTITUTED FOR EQUIVALENT NON-CODED PARTS AT MANUFACTURER'S OPTION. SEE INTERCHANGEABILITY SPECIFICATION MBF2007.

5. DISTORTION SHALL NOT PREVENT INSERTION OF THE FASTENER INTO A RING GAUGE OF LENGTH EQUAL TO ONE DIAMETER AND HOLE DIAMETER EQUAL TO A MINIMUM RECOMMENDED HOLE. FORCE FOR INSERTION SHALL NOT EXCEED 5.0 POUNDS.

U.S. PATENT NO. 3643544 AND 4967463
EUROPEAN PATENT NO. 0152531

MONOGRAM

CODE IDENT. NO.
98524

APPROVED DATE
04-26-82

REV. LETTER & DATE
ECN # 1320
"AG" 04-19-02

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BLIND FASTENER REDUCED PROTRUDING HEX. HEAD
FOR: ADVANCED COMPOSITE MATERIAL
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STANDARD
MBF 2011
SHEET 2 OF 2