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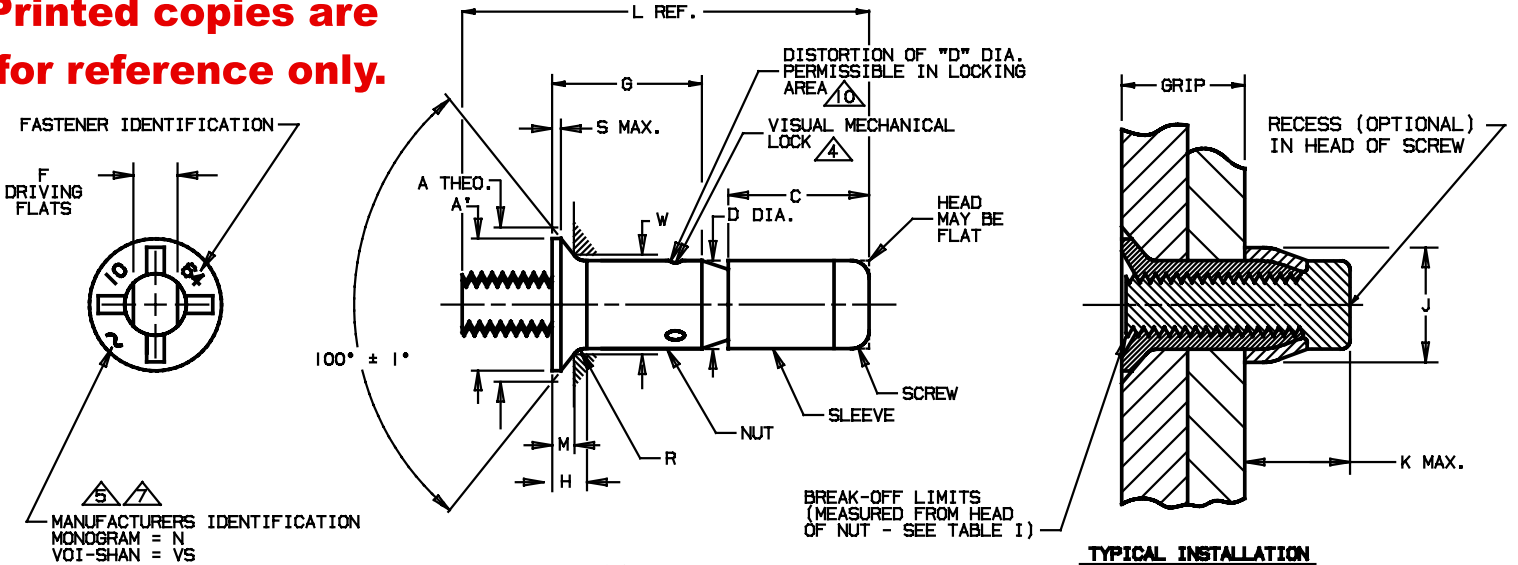


TABLE I

TYPICAL INSTALLATION

PART NUMBER	NOM. DIA.	A THEO. DIA.	A' DIA. MIN.	C MAX.	D DIA.	F DRIVING FLATS	H REF.	J DIA. MAX.	K MAX.	M GAGE PROT.	R RAD.	S MAX.	W GAGE DIA.	HOLE SIZE	BREAK-OFF LIMITS	PREVAILING TORQUE IN. LBS. MIN.	DOUBLE SHEAR STRENGTH LBS. MIN.	TENSILE STRENGTH LBS. MIN.
PLT1064-5-(*)	.179	.2612 .2564	.241	.315	.180 .178	.086 .081	.033	.244	.300	.0178 .0153	.030 .010	.010	.2195 .2193	.183 .180	+.088 -.000	1.0	3150	750
PLT1064-6-(*)	.214	.3016 .2966	.270	.350	.215 .213	.104 .099	.036	.300	.333	.0246 .0218	.030 .015	.015	.2440 .2438	.218 .215	+.088 -.000	1.5	4600	1250
PLT1064-8-(*)	.275	.3948 .3898	.363	.385	.276 .274	.135 .130	.049	.384	.366	.0271 .0242	.030 .015	.015	.3314 .3312	.279 .276	+.098 -.000	2.5	7900	1900
PLT1064-10-(*)	.326	.4739 .4689	.442	.470	.327 .325	.152 .147	.061	.427	.447	.0296 .0266	.040 .020	.015	.4047 .4045	.330 .327	+.103 -.000	3.5	11350	3250
PLT1064-12-(*)	.389	.5604 .5554	.529	.555	.390 .388	.185 .180	.071	.516	.527	.0321 .0290	.040 .020	.015	.4854 .4852	.393 .390	+.103 -.000	4.0	16450	5050

(*) SEE TABLE II FOR SECOND DASH NUMBER AND APPROVED CALLOUT.

TABLE II

SECOND DASH NUMBER	G GRIP	GRIP RANGE		L REF.					SECOND DASH NUMBER	G GRIP	GRIP RANGE		L REF.													
		MIN.	MAX.	PLT1064							MIN.	MAX.	PLT1064													
				-5-(*)	-6-(*)	-8-(*)	-10-(*)	-12-(*)					-5-(*)	-6-(*)	-8-(*)	-10-(*)	-12-(*)									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-						
-2	.156	.094	.156	.733	.853	-	-	-	-17	1.094	1.032	1.094	NOT AVAILABLE	1.791	1.819	1.971	2.054	-18	1.156	1.095	1.156	1.853	1.881	2.033	2.117	
-3	.219	.157	.219	.795	.916	.944	1.096	1.180	-19	1.219	1.157	1.219		1.916	1.944	2.096	2.179	-20	1.281	1.220	1.281	1.978	2.006	2.158	2.242	
-4	.281	.220	.281	.858	.978	1.006	1.158	1.242	-21	1.344	1.282	1.344		2.041	2.069	2.221	2.304	-22	1.406	1.345	1.406	2.103	2.131	2.283	2.367	
-5	.344	.282	.344	.920	1.041	1.069	1.221	1.304	-23	1.469	1.407	1.469		IN	2.166	2.194	2.346	2.429	-24	1.531	1.470	1.531	2.228	2.256	2.408	2.492
-6	.406	.345	.406	.983	1.103	1.131	1.283	1.367	-25	1.594	1.532	1.594			-5 DIAMETER	2.291	2.319	2.471	2.554	-26	1.656	1.595	1.656	2.353	2.381	2.533
-7	.469	.407	.469	1.045	1.166	1.194	1.346	1.429	-27	1.719	1.657	1.719		2.416		2.444	2.596	2.679	-28	1.781	1.720	1.781	2.478	2.506	2.658	2.742
-8	.531	.470	.531	1.108	1.228	1.256	1.408	1.492	-29	1.844	1.782	1.844		2.541		2.569	2.721	2.804	-30	1.906	1.845	1.906	2.603	2.631	2.783	2.867
-9	.594	.532	.594	1.170	1.291	1.319	1.471	1.554	-31	1.969	1.907	1.969		2.666		2.694	2.846	2.929	-32	2.031	1.970	2.031	2.728	2.756	2.908	2.992
-10	.656	.595	.656	1.233	1.353	1.381	1.533	1.617																		
-11	.719	.657	.719	1.295	1.416	1.444	1.596	1.679																		
-12	.781	.720	.781	1.358	1.478	1.506	1.658	1.742																		
-13	.844	.782	.844	1.420	1.541	1.569	1.721	1.804																		
-14	.906	.845	.906	1.483	1.603	1.631	1.783	1.867																		
-15	.969	.907	.969	1.545	1.666	1.694	1.846	1.929																		
-16	1.031	.970	1.031	1.608	1.728	1.756	1.908	1.992																		

▲ "G" TOLERANCES: FOR -5 & -6 SIZES +.030/-0.010; FOR -8 & -10 SIZES +.040/-0.010; FOR -12 SIZE +.050/-0.010.

Fairchild
 CODE IDENT. NO.
92215

MONOGRAM
 CODE IDENT. NO.
98524

U.S. PATENT NO. 3643544, OTHER PATENTS PENDING.

APPROVED DATE
 11 JULY 1977
 REV. LETTER AND DATE
 06-27-94

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TITLE
VISU-LOK, FASTENER, BLIND INTERNALLY THREADED, EXTERNAL SLEEVE TITANIUM, 75 KSI SHEAR 100° REDUCED FLUSH HEAD, SELF LOCKING 1/64" OVERSIZE

STANDARD
PLT 1064
SHEET 1 OF 2

