

**TABLE I**

PART NUMBER	Ø NOM		Ø A THEO		Ø A' MIN		C MAX		Ø D		F WRENCH FLATS		(H)		Ø J MAX		K MAX		R. R		S MAX	
	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm
PLT5152-06-(-)	.2290	5,817	.385 .378	9,78 9,60	.342	8,69	.360	9,14	.2300 .2280	5,84 5,79	.104 .099	2,64 2,52	.063	1,70	.315	8,00	.333	8,46	.050 .045	1,27 1,14	.015	0,38
PLT5152-08-(-)	.2900	7,866	.507 .499	12,88 12,67	.463	11,76	.404	10,26	.2910 .2890	7,39 7,34	.135 .130	3,43 3,30	.087	2,21	.401	10,19	.366	9,30	.060 .055	1,52 1,40	.015	0,38
PLT5152-10-(-)	.3415	8,674	.635 .626	16,13 15,90	.577	14,66	.493	12,52	.3425 .3405	8,70 8,65	.152 .147	3,86 3,73	.118	3,00	.442	11,23	.447	11,35	.070 .060	1,78 1,52	.020	0,51
PLT5152-12-(-)	.4045	10,273	.762 .752	19,35 19,10	.696	17,68	.583	14,80	.4055 .4035	10,30 10,25	.185 .180	4,70 4,57	.144	3,66	.531	13,49	.527	13,39	.070 .060	1,78 1,52	.023	0,58

**TABLE I (CONTINUED)**

PART NUMBER	V (GAGE PROTRUSION)		Ø W (GAGE)		BREAK-OFF LIMITS		MINIMUM AVAILABLE GRIP LENGTH (TABLE II)	HOLE SIZE		PREVAILING TORQUE MIN		DOUBLE SHEAR STRENGTH MIN		TENSILE STRENGTH MIN	
	INCH	mm	INCH	mm	INCH	mm		INCH	mm	IN-LBS	Nm	LBS	N	LBS	N
PLT5152-06-(-)	.0250 .0190	0,635 0,483	.3272 .3270	8,311 8,306	+0.15 -0.73	+0.38 -1.85	-02	.233 .230	5,92 5,84	1.5	0,170	6900	30700	2100	9340
PLT5152-08-(-)	.0327 .0263	0,831 0,668	.4320 .4318	10,973 10,968	+0.10 -0.78	+0.25 -1,98	-03	.294 .291	7,47 7,39	2.5	0,282	11800	52500	3650	16240
PLT5152-10-(-)	.0390 .0320	0,991 0,813	.5451 .5449	13,846 13,840	+0.10 -0.83	+0.25 -2,11	-04	.346 .343	8,79 8,71	3.5	0,400	17000	75620	5200	23130
PLT5152-12-(-)	.0452 .0378	1,148 0,960	.6582 .6580	16,718 16,713	+0.10 -0.93	+0.25 -2,36	-04	.409 .406	10,39 10,32	4.0	0,452	24500	109000	7500	33360



APPLICABLE SPECIFICATIONS:  
 PROCUREMENT SPECIFICATION: PLT5000, CLASS 4, TYPE I  
 PART NUMBER ASSIGNMENT: PLT5001  
 INSTALLATION AND REMOVAL: PLT5002  
 SPECIAL LUBE AND FINISH: PLT5003

**MATERIAL:**

NUT AND SCREW: 5% CHROME STEEL (H-11) PER AMS6487.  
 SLEEVE: CRES A286 PER AMS5731, AMS5732 OR AMS5737 OR INCONEL X-750 PER AMS5667 OR AMS5582.  
 DRIVE NUT: MILD STEEL.

**HEAT TREAT:**

NUT AND SCREW: HEAT TREAT TO 48-53 HRC.  
 SLEEVE: AS REQUIRED FOR PERFORMANCE.  
 DRIVE NUT: AS REQUIRED FOR PERFORMANCE.

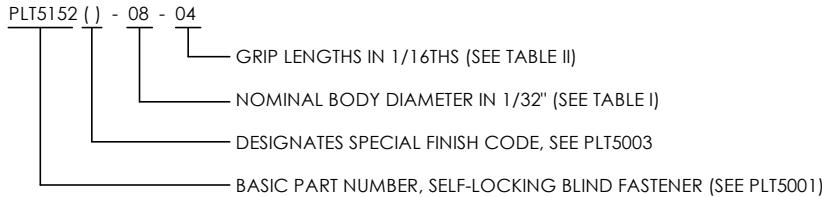
**FINISH:**

NUT AND SCREW: CADMIUM PLATED PER NAS672, .0003" MINIMUM THICKNESS (EXCEPT THERMAL INDICATOR MAY BE OMITTED) FOLLOWED BY A DICHROMATE POST TREATMENT PER AMS-QQ-P-416.  
 SLEEVE: PASSIVATE PER AMS2700. CADMIUM PLATED PER AMS-QQ-P-416, TYPE I, CLASS 3.  
 DRIVE NUT: CORROSION RESISTANT COATING, COLOR RED.

**LUBRICATION:**

CODE (-): SOLID DRY FILM LUBRICANT PER THE CHEMICAL REQUIREMENTS OF AS5272 TYPE I OR EVERLUBE 812 PER MIL-PRF-81329, PARAFFIN WAX AND/OR CETYL ALCOHOL PER AS87132 MAY BE APPLIED TO ANY OR ALL COMPONENTS AS REQUIRED FOR PERFORMANCE. (SEE PLT5003 FOR SPECIAL LUBRICANTS AND FINISHES).

**EXAMPLE PART NUMBER:**



2ND DASH NO. △2	GRIP RANGE			
	GRIP MIN		GRIP MAX	
	INCH	mm	INCH	mm
-02	.094	2.39	.156	3.96
-03	.157	3.99	.219	5.56
-04	.220	5.59	.281	7.14
-05	.282	7.16	.344	8.74
-06	.345	8.76	.406	10.31
-07	.407	10.34	.469	11.91
-08	.470	11.94	.531	13.49
-09	.532	13.51	.594	15.09
-10	.595	15.11	.656	16.66
-11	.657	16.69	.719	18.26
-12	.720	18.29	.781	19.84
-13	.782	19.86	.844	21.44
-14	.845	21.46	.906	23.01
-15	.907	23.04	.969	24.61
-16	.970	24.64	1.031	26.19
-17	1.032	26.21	1.094	27.79
-18	1.095	27.81	1.156	29.36
-19	1.157	29.39	1.219	30.96
-20	1.220	30.99	1.281	32.54
-21	1.282	32.56	1.344	34.14
-22	1.345	34.16	1.406	35.71
-23	1.407	35.74	1.469	37.31
-24	1.470	37.34	1.531	38.89
-25	1.532	38.91	1.594	40.49
-26	1.595	40.51	1.656	42.06
-27	1.657	42.09	1.719	43.66
-28	1.720	43.69	1.781	45.24
-29	1.782	45.26	1.844	46.84
-30	1.845	46.86	1.906	48.41
-31	1.907	48.44	1.969	50.01
-32	1.970	50.04	2.031	51.59

**GENERAL NOTES:**

- △1 LOCKING FEATURE CONSISTS OF THREE (3) INDENTATIONS LOCATED 120 ° APART ON THE PERIPHERY OF THE NUT COMPONENT.
- △2 HALF GRIP SIZES MAY BE ORDERED BY ADDING ".5" TO THE GRIP DASH NUMBER.  
 EXAMPLE: PLT5152-06-4.5 INDICATES A NOMINAL GRIP LENGTH OF 4.5 SIXTEENTHS = .281" [7.14 mm] AND A GRIP RANGE OF .250" [6.35 mm] THRU .312" [7.92 mm].
- △3 ALTERNATE HEAD MARKING: "N" (OR "VS"), "1028".
- △4 DISTORTION OF "ØD" PERMISSIBLE IN LOCKING AREA. DISTORTION OF "ØD" SHALL NOT PREVENT INSERTION OF THE FASTENER INTO A RING GAUGE OF LENGTH EQUAL TO ONE DIAMETER AND DIAMETER EQUAL TO MINIMUM RECOMMENDED HOLE SIZE. FORCE FOR INSERTION SHALL NOT EXCEED FIVE (5) POUNDS [22.23 N].
- △5 OUTSIDE DIAMETER OF HEAD OF SCREW AND OUTSIDE DIAMETER OF SLEEVE SHALL NOT BE GREATER THAN MAXIMUM "ØD".
- 6. DIMENSIONS ARE EXCLUSIVE OF LUBRICATION.
- △7 HEAD MARKINGS ON NUT DEPRESSED .010 INCH [0.254 mm] MAXIMUM. POSITION OPTIONAL.
- △8 DRIVE NUT NOT SHOWN FOR CLARITY OF HEAD MARKINGS.



TITLE:  
 VISU-LOK® II, FASTENER, BLIND,  
 100° FLUSH TENSION HEAD,  
 5% CHROME STEEL ALLOY (H-11)  
 1/32" O/S TO PLT5150, 1/64" O/S TO PLT5151

DRAWING NO:  
 PLT5152( )-( )-( )

DRAWN BY: A PEREZ  
 DRAWN DATE: 12/21/2013

APPROVED BY:  
 CHECKED DATE:

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 SHEET 2 OF 2