

TABLE I

PART NUMBER	Ø NOM		Ø A THEO		Ø A' MIN		C MAX		Ø D		F WRENCH FLATS		(H)		Ø J MAX		(K)		R. R		S MAX	
	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm	INCH	mm
PLT5440-05-(-)	.1635	4,153	.2612 .2564	6,634 6,513	.241	6,12	.268	6,81	.1645 .1625	4,178 4,128	.086 .081	2,18 2,06	.040	1,02	.244	6,20	.246	6,25	.030 .010	0,76 0,25	.010	0,25
PLT5440-06-(-)	.1980	5,029	.3016 .2966	7,661 7,534	.270	6,86	.303	7,70	.1990 .1970	5,055 5,004	.104 .099	2,64 2,51	.047	1,19	.300	7,62	.281	7,14	.030 .015	0,76 0,38	.015	0,38
PLT5440-08-(-)	.2590	6,579	.3948 .3898	10,028 9,901	.363	9,22	.354	8,99	.2600 .2580	6,604 6,553	.135 .130	3,43 3,30	.061	1,55	.384	9,75	.325	8,26	.030 .015	0,76 0,38	.015	0,38
PLT5440-10-(-)	.3105	7,887	.4739 .4689	12,037 11,910	.442	11,23	.423	10,74	.3115 .3095	7,912 7,861	.152 .147	3,86 3,73	.068	1,73	.427	10,85	.390	9,91	.040 .020	1,02 0,51	.015	0,38
PLT5440-12-(-)	.3735	9,487	.5604 .5554	14,234 14,107	.529	13,44	.510	12,95	.3745 .3725	9,512 9,462	.185 .180	4,70 4,57	.077	1,96	.516	13,11	.470	11,94	.040 .020	1,02 0,51	.015	0,38

TABLE I (CONTINUED)

PART NUMBER	V (GAGE PROTRUSION)		Ø W (GAGE)		BREAK-OFF LIMITS		MINIMUM AVAILABLE GRIP LENGTH (TABLE II)	HOLE SIZE		PREVAILING TORQUE MIN		DOUBLE SHEAR STRENGTH MIN		TENSILE STRENGTH MIN		TENSILE PRELOAD MIN	
	INCH	mm	INCH	mm	INCH	mm		INCH	mm	IN-LBS	Nm	LBS	N	LBS	N	LBS	N
PLT5440-05-(-)	.0265 .0237	0,673 0,602	.1992 .1990	5,060 5,055	+0,88 -0,00	+2,24 -0,00	-02	.168 .165	4,27 4,19	1.0	0,113	3960	17610	900	4000	230	1020
PLT5440-06-(-)	.0246 .0218	0,625 0,554	.2440 .2438	6,198 6,193	+0,88 -0,00	+2,24 -0,00	-02	.202 .199	5,13 5,05	1.5	0,170	5850	26020	1400	6230	338	1500
PLT5440-08-(-)	.0271 .0242	0,688 0,615	.3314 .3312	8,418 8,412	+0,98 -0,00	+2,49 -0,00	-03	.263 .260	6,68 6,60	2.5	0,282	10000	44480	2100	9340	580	2580
PLT5440-10-(-)	.0296 .0266	0,752 0,676	.4047 .4045	10,279 10,274	+1,03 -0,00	+2,62 -0,00	-03	.315 .312	8,00 7,92	3.5	0,400	14400	64050	3600	16010	834	3710
PLT5440-12-(-)	.0321 .0290	0,815 0,737	.4854 .4852	12,329 12,324	+1,03 -0,00	+2,62 -0,00	-03	.378 .375	9,60 9,52	4.0	0,452	20760	92340	5600	24910	1194	5310



APPLICABLE SPECIFICATIONS:
 PROCUREMENT SPECIFICATION: PLT5000, CLASS 6, TYPE III
 PART NUMBER ASSIGNMENT: PLT5001
 INSTALLATION AND REMOVAL: PLT5002
 SPECIAL LUBE AND FINISH: PLT5003

MATERIAL:
 NUT AND SLEEVE: CRES A286 PER AMS5731, AMS5732 OR AMS5737.
 SCREW: INCONEL 718 PER AMS5662.
 DRIVE NUT: MILD STEEL.

HEAT TREAT:
 NUT: HEAT TREAT TO 30-45 HRC.
 SLEEVE: AS REQUIRED FOR PERFORMANCE.
 SCREW: HEAT TREAT TO 125 KSI ULTIMATE SHEAR STRENGTH.
 DRIVE NUT: AS REQUIRED FOR PERFORMANCE.

FINISH:
 NUT AND SLEEVE: PASSIVATE PER AMS2700.
 SCREW: PASSIVATE PER AMS2700.
 DRIVE NUT: CORROSION RESISTANT COATING, COLOR BLACK.

LUBRICATION:
 NO CODE (): SOLID DRY FILM LUBRICANT PER THE CHEMICAL REQUIREMENTS OF AS5272 TYPE I OR EVERLUBE 812 PER MIL-PRF-81329, PARAFFIN WAX AND/OR CETYL ALCOHOL PER AS87132 MAY BE APPLIED TO ANY OR ALL COMPONENTS AS REQUIRED FOR PERFORMANCE. (SEE PLT5003 FOR SPECIAL LUBRICANTS AND FINISHES).

EXAMPLE PART NUMBER:

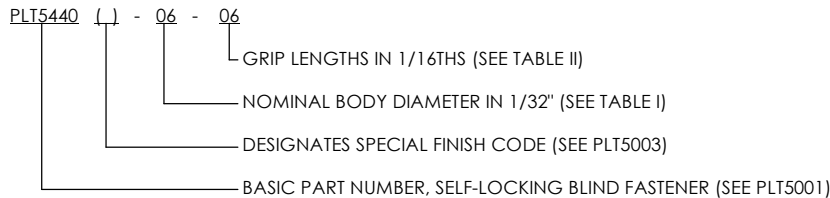


TABLE II				
2ND DASH NO. △	GRIP RANGE			
	GRIP MIN		GRIP MAX	
	INCH	mm	INCH	mm
-02	.094	2.39	.156	3.96
-03	.157	3.99	.219	5.56
-04	.220	5.59	.281	7.14
-05	.282	7.16	.344	8.74
-06	.345	8.76	.406	10.31
-07	.407	10.34	.469	11.91
-08	.470	11.94	.531	13.49
-09	.532	13.51	.594	15.09
-10	.595	15.11	.656	16.66
-11	.657	16.69	.719	18.26
-12	.720	18.29	.781	19.84
-13	.782	19.86	.844	21.44
-14	.845	21.46	.906	23.01
-15	.907	23.04	.969	24.61
-16	.970	24.64	1.031	26.19
-17	1.032	26.21	1.094	27.79
-18	1.095	27.81	1.156	29.36
-19	1.157	29.39	1.219	30.96
-20	1.220	30.99	1.281	32.54
-21	1.282	32.56	1.344	34.14
-22	1.345	34.16	1.406	35.71
-23	1.407	35.74	1.469	37.31
-24	1.470	37.34	1.531	38.89
-25	1.532	38.91	1.594	40.49
-26	1.595	40.51	1.656	42.06
-27	1.657	42.09	1.719	43.66
-28	1.720	43.69	1.781	45.24
-29	1.782	45.26	1.844	46.84
-30	1.845	46.86	1.906	48.41
-31	1.907	48.44	1.969	50.01
-32	1.970	50.04	2.031	51.59

GENERAL NOTES:

1. LOCKING FEATURE CONSISTS OF THREE (3) INDENTATIONS LOCATED 120 ° APART ON THE PERIPHERY OF THE NUT COMPONENT.
2. HALF GRIP SIZES MAY BE ORDERED BY ADDING ".5" TO THE GRIP DASH NUMBER.
 EXAMPLE: PLT5440-06-4.5 INDICATES A NOMINAL GRIP LENGTH OF 4.5 SIXTEENTHS = .281" [7,14 mm] AND A GRIP RANGE OF .250" [6,35 mm] THRU .312" [7,92 mm].
3. ALTERNATE FASTENER IDENTIFICATION = "0" PLUS "I" PLUS MANUFACTURER'S IDENTIFICATION.
4. DISTORTION OF "ØD" PERMISSIBLE IN LOCKING AREA. DISTORTION OF "ØD" SHALL NOT PREVENT INSERTION OF THE FASTENER INTO A RING GAUGE OF LENGTH EQUAL TO ONE DIAMETER AND DIAMETER EQUAL TO MINIMUM RECOMMENDED HOLE SIZE. FORCE FOR INSERTION SHALL NOT EXCEED FIVE (5) POUNDS [22.23 N].
5. PLT5440-05-() GRIP LENGTH AVAILABILITY LIMITED TO -02 THRU -16.
6. HEAD MARKINGS ON NUT DEPRESSED .010 INCH [0,254 mm] MAXIMUM. POSITION OPTIONAL.
7. DRIVE NUT NOT SHOWN FOR CLARITY OF HEAD MARKINGS.

MONOGRAM AEROSPACE FASTENERS
 a TriMas company
 3423 SOUTH GARFIELD AVENUE
 COMMERCE, CALIFORNIA 90040
 (323) 722-4760 FAX (323) 727-1029

TITLE:
 VISU-LOK® II, FASTENER, BLIND,
 100° REDUCED FLUSH SHEAR HEAD,
 NOMINAL DIAMETER,
 CRES, 95 KSI ULTIMATE SHEAR STRENGTH

DRAWING NO: PLT5440()-()-()	
DRAWN BY: A PEREZ	DRAWN DATE: 12/30/2013
APPROVED BY:	CHECKED DATE:

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Alcoa CAGE CODE: 5M902	MONOGRAM CAGE CODE: 98524	ECN NO: 14-0813	REV: C
		ECN DATE: 11/22/14	SHEET 2 OF 2